

**SERIES 8220.0003 ANTIROMBO – ANTISOUND - ANTIRUMBLE BLACK PAINT**
**Uses**

Thickness coating for those parts of the car-body which are subject to vibrations. Also used for lift cars and generally to cover manufactures for which sound-proofing is required.

**General data**

Dense paste product, dark brown-black coloured. It's main characteristics are:

- good adherence on metal
- good resistance to corrosion and water
- quick drying
- possibility of application in elevated thickness
- it doesn't trickle in vertical application.

**Technical features** (data gathered at the temperature of 20°C)

Brookfield Viscosity	cps.	3300 ± 300
Specific gravity	kg/lt	1,580 ± 0,050
Solids	%	76 ± 2
Optimal thickness	mm	0,8 - 1
Theoretical spreading reate	mq/lt	1,2 - 1,4 (at the above mentioned thickness)
Film appaerance	gloss	5 (matt)
Thinner	codice	9120.0004
Dust free	ore	1 e 15'
Touch free	ore	6 - 8
Dry in depth	ore	16-24

Owing to the nature of its components the product always keeps a plastic consistence.

**Application modalities**

By spatola		The product is ready to use If it is necessary to lightly dilute it, at 2-3% with 9120.0004
By spray gun	To dilute with	9120.0004 at 5 - 10% maximum
Spray gun (with proper gun for Antisound)	Pressure	Atm. 3-4
Airless	Nozzle size Pressare Compression ratio	0,021 - 0,025 inches 160 - 180 kg/cm <sup>2</sup> 30 - 45 ÷ 1

**Recommended painting cycles**

On perfectly clean iron, rust-free, calamine-free, without any oil, or accidental dirty.

Best results are obtained applying it surfaces treated on Rust-Preventer Inoxal Carrozzeria series 1240.0000 (check the relative technical data sheet).